

CONTRACTOR:

Product Information Bulletin

64 Outwater Lane, Garfield, NJ 07026 Ph: 973-340-7889 | Fax: 973-340-7809

Safety Label Material Information

Standard Colors:						
Yellow (PMS 108C) Orange (F	PMS 144C) Red (PMS 485C)	Blue (PMS 2935C)	Green (PMS 341C)	Brown (PMS 732C)	Black (PMS Black)	
ANSI Z535.4 specifies performance requirements for the design, application, use and placement of safety labels and signs that are intended to identify hazards that a person may encounter while operating or servicing a variety of products.						
Description: Adhesive Backed Polyester Decals are screen printed w abrasion and heat resistance	rith UV resistant inks and ov					
	and Labeling System Mater dhesive. A UL® approved m	rials / CSA File No. 9	9241 L000) 1 Mil C	lear Polyester film c	oated with a clear	
Printed Image: Printed image is sealed betwinyl decals, image is scree	ween 2 layers of polyester. F n printed using UV inks.	Polyester offers supe	rior chemical, abras	ion and temperatur	e resistance to	
Adhesive: Aggressive solvent based a Stainless Steel, Acrylic, Gla for sheet-form converting.	crylic adhesive with exceller ss, Coated Metals and Plast					
Chemical Resistance: Good for most chemicals						
Water Resistance: Excellent						
Expected Exterior Life: 5-8 years mid-continental U	nited States					
Service Temperature: -40°F to 302°F (-40°C to 1	50°C)					
Minimum Applic. Tempera 50°F (10°C)	iture:					
Packaging: All Brimar's machinery safe	ty decals are available in co	nvenient packages c	f 5 or bulk package	s of 50 decals.		
Custom: Brimar has the capability to fabricate product safety decals in practically any size and color combination with an experienced inhouse graphics department.						
Specification Compliance: Machinery Safety Decal comply with ANSIZ535.4 as well as ISO 3864 Standards.						
DATE: /	/ JOB:	:				

www.safetysign.com | sales@safetysign.com | Toll Free: 800.274.6271 | Toll Free Fax: 800.279.6897



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Safety Label Adhesive Information

PRODUCT DATA	VALUI	E	TEST METHOD	
Physical Properties				
Thickness (Mils [microns])	Film	2.0 (51) +/- 10%	ASTM D3652	
, , ,		0.9-1.0 (23-25) +/- 0.1 (3)	(modified for use with non-tape products)	
		3.1(79 +/- 10%		
Dimensional Stability (%)		,	Applied Shrinkage: 24 hour dwell time on	
Difficusional Stability (70)	No Shrinkage Observed		aluminum panel then 24 hours at 160°F (71°C	
Adhesion Properties				
Ultimate Peel from	Average		ASTM D903 (Modified for 72 hour dwell time)	
	Oz/In	(N/m)		
ABS	60	,		
Acrylic	77	` ,		
Acrylic Powder Paint	59	,		
Alkyd Enamel	57	• ,		
Aluminum	54	, ,		
Epoxy Powder Paint	67	• ,		
Fiberglass	42	• ,		
Glass	68	, ,		
HDPE	32	, ,		
Paper	10+	• ,		
Polycarbonate	58			
Polyester	87	• ,		
Polyester Powder Paint	55			
Polypropylene	15	,		
Polyurethane Powder Paint	72	,		
Stainless Steel		` ,		
Styrene		• ,		
Expected Shear			ASTM D 3654 Method A	
Expedica Gileai			a. 1 hr. dwell	
			b. 1 sq. in. surface	
Room Temp (hours)			c. 4 lb. load	
Tack (gm/sq cm)	1030		ASTM D 2979	
Expected Exterior Life	•			
Service Temperature Range	-40°F to 302°	°F (-40°C to 150°C)		
Minimum Application Temperature	50°F (10°C)			
Storage Stability	Two years wh	nen stored at 70°F (21°C) and 50% relativ	ve humidity	
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